



Dart Aerospace Ltd.
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Tel (613) 632-5200

D350-567-013
Job Sheet 180651



Part No: D350-567-013

Job Qty: 1 ea

Part Name: Exterior Window -015



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 7/12/18

Type: AOG

Description:

Note: IIN-D350-567 REV E SHEET 28 IPP A 04.04.13 New issue KJ/RF IPP Rev:B 08-10-07 as per revD DD verified by:EC IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	7/12/18	7/12/18	0.00	0.00	Start Up Stores/Pkg-2			
110	Packaging	1 pcs	7/12/18	7/12/18	0.00	0.00	Packaging1-3			
120	QC	1 pcs	7/12/18	7/12/18	0.00	0.00	QC4			
130	Packaging	1 pcs	7/12/18	7/12/18	0.00	0.00	Packaging3-1			
135	DC	1 pcs	7/12/18	7/12/18	0.00	0.00	DC			
140	QC21-FG	1 Ea	7/12/18	7/12/18	0.00	0.00	QC21			

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-013 Identify and Stock Location:

135 - Photocopy bluefile & type labels per PPPD350-567-013 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2125	Replacement Exterior Window For -015	1 Ea (1 ea)	90-Start up Operation	129658
D2126-0600	Locking Seal - 60"	1 Ea (1 ea)	90-Start up Operation	5091080
DT8439	Template	1 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	18 sf (18 ea)	90-Start up Operation	Fm134550-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2125	1	5	0
	D2126-0600	1	0	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	234	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Pow ☐ Folio, ☐ Grain ☐ Weld ☐ Wrong ☐ Out of S ☐ Off-set ☐ Mislabel ☐ Fit/Functi ☐ Misalign ☐			
OTHER :					

DART AEROSPACE
 Container No: S091107
 Part: D350-567-013
 Job No: 180651
 Serial No/Batch: S091107
 Revision: E
 Inspector:
 Exp Date:
 Instructions:
 Date: 07/12/18
 Hand / Supervisor
 oval Verification
 Coordinator
 approval
 Wrong
 mensions
 tolerance
 ct
 ssing
 quence

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Part Number: D350-567-013/-015/-025

Description: FLOOR WINDOW INSTALLATION

[illegible]